

## 2-Flute



Uncoated



AITiN Coated

### Carbide 2-Flute, Chamfer Mills, Single End

Included Angle	Cutter $\varnothing$	Decimal Equiv	Flat Width	OAL	Shank $\varnothing$	Uncoated Part #	AITiN Coated Part #
60°	1/8	.1250	.018	1-1/2	1/8	<a href="#">RCM2000</a>	<a href="#">RCM2001</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2002</a>	<a href="#">RCM2003</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2004</a>	<a href="#">RCM2005</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2006</a>	<a href="#">RCM2007</a>
82°	1/8	.1250	.018	1-1/2	1/8	<a href="#">RCM2008</a>	<a href="#">RCM2009</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2010</a>	<a href="#">RCM2011</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2012</a>	<a href="#">RCM2013</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2014</a>	<a href="#">RCM2015</a>
90°	1/8	.1250	.018	1-1/2	1/8	<a href="#">RCM2016</a>	<a href="#">RCM2017</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2018</a>	<a href="#">RCM2019</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2020</a>	<a href="#">RCM2021</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2022</a>	<a href="#">RCM2023</a>
100°	1/8	.1250	.018	1-1/2	1/8	<a href="#">RCM2024</a>	<a href="#">RCM2025</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2026</a>	<a href="#">RCM2027</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2028</a>	<a href="#">RCM2029</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2030</a>	<a href="#">RCM2031</a>
120°	1/8	.1250	.018	1-1/2	1/8	<a href="#">RCM2032</a>	<a href="#">RCM2033</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2034</a>	<a href="#">RCM2035</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2036</a>	<a href="#">RCM2037</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2038</a>	<a href="#">RCM2039</a>

Chamfer Mills



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Uncoated



AlTiN Coated

**Carbide 2-Flute, Chamfer Mills, Double End**

Included Angle	Cutter $\varnothing$	Decimal Equiv	Flat Width	OAL	Shank $\varnothing$	Uncoated Part #	AlTiN Coated Part #
60°	1/8	.1250	.018	2	1/8	<a href="#">RCM2050</a>	<a href="#">RCM2051</a>
	3/16	.1875	.028	2-1/2	3/16	<a href="#">RCM2052</a>	<a href="#">RCM2053</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2054</a>	<a href="#">RCM2055</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM2056</a>	<a href="#">RCM2057</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2058</a>	<a href="#">RCM2059</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2060</a>	<a href="#">RCM2061</a>
82°	1/8	.1250	.018	2	1/8	<a href="#">RCM2062</a>	<a href="#">RCM2063</a>
	3/16	.1875	.028	2-1/2	3/16	<a href="#">RCM2064</a>	<a href="#">RCM2065</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2066</a>	<a href="#">RCM2067</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM2068</a>	<a href="#">RCM2069</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2070</a>	<a href="#">RCM2071</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2072</a>	<a href="#">RCM2073</a>
90°	1/8	.1250	.018	2	1/8	<a href="#">RCM2074</a>	<a href="#">RCM2075</a>
	3/16	.1875	.028	2-1/2	3/16	<a href="#">RCM2076</a>	<a href="#">RCM2077</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2078</a>	<a href="#">RCM2079</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM2080</a>	<a href="#">RCM2081</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2082</a>	<a href="#">RCM2083</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2084</a>	<a href="#">RCM2085</a>
100°	1/8	.1250	.018	2	1/8	<a href="#">RCM2086</a>	<a href="#">RCM2087</a>
	3/16	.1875	.028	2-1/2	3/16	<a href="#">RCM2088</a>	<a href="#">RCM2089</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2090</a>	<a href="#">RCM2091</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM2092</a>	<a href="#">RCM2093</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2094</a>	<a href="#">RCM2095</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2096</a>	<a href="#">RCM2097</a>
120°	1/8	.1250	.018	2	1/8	<a href="#">RCM2098</a>	<a href="#">RCM2099</a>
	3/16	.1875	.028	2-1/2	3/16	<a href="#">RCM2100</a>	<a href="#">RCM2101</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM2102</a>	<a href="#">RCM2103</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM2104</a>	<a href="#">RCM2105</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM2106</a>	<a href="#">RCM2107</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM2108</a>	<a href="#">RCM2109</a>



## 2-Flute



Uncoated



AITiN Coated

2-Flute Long Reach Chamfer Mills							
Included Angle	Cutter $\varnothing$	Decimal Equiv	Flat Width	OAL	Shank $\varnothing$	Uncoated Part #	AITiN Coated Part #
60°	3/16	.1875	.028	4	3/16	<a href="#">RCM3420</a>	<a href="#">RCM3421</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3422</a>	<a href="#">RCM3423</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3424</a>	<a href="#">RCM3425</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3426</a>	<a href="#">RCM3427</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3428</a>	<a href="#">RCM3429</a>
90°	3/16	.1875	.028	4	3/16	<a href="#">RCM3410</a>	<a href="#">RCM3411</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3412</a>	<a href="#">RCM3413</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3414</a>	<a href="#">RCM3415</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3416</a>	<a href="#">RCM3417</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3418</a>	<a href="#">RCM3419</a>
120°	3/16	.1875	.028	4	3/16	<a href="#">RCM3400</a>	<a href="#">RCM3401</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3402</a>	<a href="#">RCM3403</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3404</a>	<a href="#">RCM3405</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3406</a>	<a href="#">RCM3407</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3408</a>	<a href="#">RCM3409</a>

Chamfer Mills



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Uncoated



AITiN Coated

**Carbide 4-Flute, Chamfer Mills, Single End**

Included Angle	Cutter $\phi$	Decimal Equiv	Flat Width	OAL	Shank $\phi$	Uncoated Part #	AITiN Coated Part #
60°	1/8	.1250	.020	1-1/2	1/8	<a href="#">RCM4000</a>	<a href="#">RCM4001</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4002</a>	<a href="#">RCM4003</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4004</a>	<a href="#">RCM4005</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4006</a>	<a href="#">RCM4007</a>
82°	1/8	.1250	.020	1-1/2	1/8	<a href="#">RCM4008</a>	<a href="#">RCM4009</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4010</a>	<a href="#">RCM4011</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4012</a>	<a href="#">RCM4013</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4014</a>	<a href="#">RCM4015</a>
90°	1/8	.1250	.020	1-1/2	1/8	<a href="#">RCM4016</a>	<a href="#">RCM4017</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4018</a>	<a href="#">RCM4019</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4020</a>	<a href="#">RCM4021</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4022</a>	<a href="#">RCM4023</a>
100°	1/8	.1250	.020	1-1/2	1/8	<a href="#">RCM4024</a>	<a href="#">RCM4025</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4026</a>	<a href="#">RCM4027</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4028</a>	<a href="#">RCM4029</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4030</a>	<a href="#">RCM4031</a>
120°	1/8	.1250	.020	1-1/2	1/8	<a href="#">RCM4032</a>	<a href="#">RCM4033</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4034</a>	<a href="#">RCM4035</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4036</a>	<a href="#">RCM4037</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4038</a>	<a href="#">RCM4039</a>



## 4-Flute



Uncoated



AITiN Coated

### Carbide 4-Flute, Chamfer Mills, Double End

Included Angle	Cutter $\phi$	Decimal Equiv	Flat Width	OAL	Shank $\phi$	Uncoated Part #	AITiN Coated Part #
60°	1/8	.1250	.020	2	1/8	<a href="#">RCM4050</a>	<a href="#">RCM4051</a>
	3/16	.1875	.030	2-1/2	3/16	<a href="#">RCM4052</a>	<a href="#">RCM4053</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4054</a>	<a href="#">RCM4055</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM4056</a>	<a href="#">RCM4057</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4058</a>	<a href="#">RCM4059</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4060</a>	<a href="#">RCM4061</a>
82°	1/8	.1250	.020	2	1/8	<a href="#">RCM4062</a>	<a href="#">RCM4063</a>
	3/16	.1875	.030	2-1/2	3/16	<a href="#">RCM4064</a>	<a href="#">RCM4065</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4066</a>	<a href="#">RCM4067</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM4068</a>	<a href="#">RCM4069</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4070</a>	<a href="#">RCM4071</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4072</a>	<a href="#">RCM4073</a>
90°	1/8	.1250	.020	2	1/8	<a href="#">RCM4074</a>	<a href="#">RCM4075</a>
	3/16	.1875	.030	2-1/2	3/16	<a href="#">RCM4076</a>	<a href="#">RCM4077</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4078</a>	<a href="#">RCM4079</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM4080</a>	<a href="#">RCM4081</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4082</a>	<a href="#">RCM4083</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4084</a>	<a href="#">RCM4085</a>
100°	1/8	.1250	.020	2	1/8	<a href="#">RCM4086</a>	<a href="#">RCM4087</a>
	3/16	.1875	.030	2-1/2	3/16	<a href="#">RCM4088</a>	<a href="#">RCM4089</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4090</a>	<a href="#">RCM4091</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM4092</a>	<a href="#">RCM4093</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4094</a>	<a href="#">RCM4095</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4096</a>	<a href="#">RCM4097</a>
120°	1/8	.1250	.020	2	1/8	<a href="#">RCM4098</a>	<a href="#">RCM4099</a>
	3/16	.1875	.030	2-1/2	3/16	<a href="#">RCM4100</a>	<a href="#">RCM4101</a>
	1/4	.2500	.044	2-1/2	1/4	<a href="#">RCM4102</a>	<a href="#">RCM4103</a>
	5/16	.3125	.060	2-1/2	5/16	<a href="#">RCM4104</a>	<a href="#">RCM4105</a>
	3/8	.3750	.060	2-1/2	3/8	<a href="#">RCM4106</a>	<a href="#">RCM4107</a>
	1/2	.5000	.080	3	1/2	<a href="#">RCM4108</a>	<a href="#">RCM4109</a>

Chamfer Mills



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Uncoated



AITiN Coated

4-Flute Long Reach Chamfer Mills							
Included Angle	Cutter ø	Decimal Equiv	Flat Width	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
60°	3/16	.1875	.028	4	3/16	<a href="#">RCM3520</a>	<a href="#">RCM3521</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3522</a>	<a href="#">RCM3523</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3524</a>	<a href="#">RCM3525</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3526</a>	<a href="#">RCM3527</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3528</a>	<a href="#">RCM3529</a>
90°	3/16	.1875	.028	4	3/16	<a href="#">RCM3510</a>	<a href="#">RCM3511</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3512</a>	<a href="#">RCM3513</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3514</a>	<a href="#">RCM3515</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3516</a>	<a href="#">RCM3517</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3518</a>	<a href="#">RCM3519</a>
120°	3/16	.1875	.028	4	3/16	<a href="#">RCM3500</a>	<a href="#">RCM3501</a>
	1/4	.2500	.044	4	1/4	<a href="#">RCM3502</a>	<a href="#">RCM3503</a>
	5/16	.3125	.060	4	5/16	<a href="#">RCM3504</a>	<a href="#">RCM3505</a>
	3/8	.3750	.060	6	3/8	<a href="#">RCM3506</a>	<a href="#">RCM3507</a>
	1/2	.5000	.080	6	1/2	<a href="#">RCM3508</a>	<a href="#">RCM3509</a>

