



Single Flute Uncoated



Three Flute Uncoated



Six Flute Uncoated

## Carbide Countersinks, Single Flute

Drill Size	Decimal Equiv	OAL	Shank $\phi$	60° Part #	82° Part #	90° Part #	100° Part #
1/8	.1250	1-1/2	1/8	<a href="#">RC26008</a>	<a href="#">RC26308</a>	<a href="#">RC26608</a>	<a href="#">RC36908</a>
3/16	.1875	2	3/16	<a href="#">RC26012</a>	<a href="#">RC26312</a>	<a href="#">RC26612</a>	<a href="#">RC36912</a>
1/4	.2500	2	1/4	<a href="#">RC26016</a>	<a href="#">RC26316</a>	<a href="#">RC26616</a>	<a href="#">RC36916</a>
3/8	.3750	2-5/8	1/4	<a href="#">RC26024</a>	<a href="#">RC26324</a>	<a href="#">RC26624</a>	<a href="#">RC36924</a>
1/2	.5000	2-5/8	1/4	<a href="#">RC26032</a>	<a href="#">RC26332</a>	<a href="#">RC26632</a>	<a href="#">RC36932</a>
5/8	.6250	2-3/4	3/8	<a href="#">RC26040</a>	<a href="#">RC26340</a>	<a href="#">RC26640</a>	<a href="#">RC36940</a>
3/4	.7500	2-3/4	3/8	<a href="#">RC26048</a>	<a href="#">RC26348</a>	<a href="#">RC26648</a>	<a href="#">RC36948</a>
1	1.0000	3	1/2	<a href="#">RC26064</a>	<a href="#">RC26364</a>	<a href="#">RC26664</a>	<a href="#">RC36964</a>

## Carbide Countersinks, Three Flute

Drill Size	Decimal Equiv	OAL	Shank $\phi$	60° Part #	82° Part #	90° Part #	100° Part #
1/8	.1250	1-1/2	1/8	<a href="#">RC26108</a>	<a href="#">RC26408</a>	<a href="#">RC26708</a>	<a href="#">RC37008</a>
3/16	.1875	2	3/16	<a href="#">RC26112</a>	<a href="#">RC26412</a>	<a href="#">RC26712</a>	<a href="#">RC37012</a>
1/4	.2500	2	1/4	<a href="#">RC26116</a>	<a href="#">RC26416</a>	<a href="#">RC26716</a>	<a href="#">RC37016</a>
3/8	.3750	2-5/8	1/4	<a href="#">RC26124</a>	<a href="#">RC26424</a>	<a href="#">RC26724</a>	<a href="#">RC37024</a>
1/2	.5000	2-5/8	1/4	<a href="#">RC26132</a>	<a href="#">RC26432</a>	<a href="#">RC26732</a>	<a href="#">RC37032</a>
5/8	.6250	2-3/4	3/8	<a href="#">RC26140</a>	<a href="#">RC26440</a>	<a href="#">RC26740</a>	<a href="#">RC37040</a>
3/4	.7500	2-3/4	3/8	<a href="#">RC26148</a>	<a href="#">RC26448</a>	<a href="#">RC26748</a>	<a href="#">RC37048</a>
1	1.0000	3	1/2	<a href="#">RC26164</a>	<a href="#">RC26464</a>	<a href="#">RC26764</a>	<a href="#">RC37064</a>

## Carbide Countersinks, Six Flute

Drill Size	Decimal Equiv	OAL	Shank $\phi$	60° Part #	82° Part #	90° Part #	100° Part #
1/8	.1250	1-1/2	1/8	<a href="#">RC26208</a>	<a href="#">RC26508</a>	<a href="#">RC26808</a>	<a href="#">RC37108</a>
3/16	.1875	2	3/16	<a href="#">RC26212</a>	<a href="#">RC26512</a>	<a href="#">RC26812</a>	<a href="#">RC37112</a>
1/4	.2500	2	1/4	<a href="#">RC26216</a>	<a href="#">RC26516</a>	<a href="#">RC26816</a>	<a href="#">RC37116</a>
3/8	.3750	2-5/8	1/4	<a href="#">RC26224</a>	<a href="#">RC26524</a>	<a href="#">RC26824</a>	<a href="#">RC37124</a>
1/2	.5000	2-5/8	1/4	<a href="#">RC26232</a>	<a href="#">RC26532</a>	<a href="#">RC26832</a>	<a href="#">RC37132</a>
5/8	.6250	2-3/4	3/8	<a href="#">RC26240</a>	<a href="#">RC26540</a>	<a href="#">RC26840</a>	<a href="#">RC37140</a>
3/4	.7500	2-3/4	3/8	<a href="#">RC26248</a>	<a href="#">RC26548</a>	<a href="#">RC26848</a>	<a href="#">RC37148</a>
1	1.0000	3	1/2	<a href="#">RC26264</a>	<a href="#">RC26564</a>	<a href="#">RC26864</a>	<a href="#">RC37164</a>



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Single Flute Uncoated

**HSS, Countersinks, Single Flute**

Drill Size	Decimal Equiv	OAL	Shank ø	60° Part #	82° Part #	90° Part #
1/4	.2500	1-7/16	3/16	<a href="#">RC27601</a>	<a href="#">RC27714</a>	<a href="#">RC27823</a>
3/8	.3750	1-21/32	1/4	<a href="#">RC27602</a>	<a href="#">RC27715</a>	<a href="#">RC27824</a>
1/2	.5000	1-13/32	1/4	<a href="#">RC27603</a>	<a href="#">RC27716</a>	<a href="#">RC27825</a>
3/4	.7500	1-27/32	1/2	<a href="#">RC27604</a>	<a href="#">RC27717</a>	<a href="#">RC27826</a>
1	1.0000	2-13/16	1/2	<a href="#">RC27605</a>	<a href="#">RC27718</a>	<a href="#">RC27827</a>



Four Flute Uncoated

**HSS, Countersinks, Four Flute**

Drill Size	Decimal Equiv	OAL	Shank ø	60° Part #	82° Part #
1/2	.5000	3-7/8	1/2	<a href="#">RC27932</a>	<a href="#">RC28032</a>
5/8	.6250	4	1/2	<a href="#">RC27940</a>	<a href="#">RC28040</a>
3/4	.7500	4-1/8	1/2	<a href="#">RC27948</a>	<a href="#">RC28048</a>
7/8	.8750	4-1/4	1/2	<a href="#">RC27956</a>	<a href="#">RC28056</a>
1	1.0000	4-3/8	1/2	<a href="#">RC27964</a>	<a href="#">RC28064</a>





Uncoated



AlTiN Coated

## Carbide Combined Drill & Countersinks, 60°

Drill Size	OAL	Drill ø	Body ø	Pkg Qty	Uncoated Part #	AlTiN Coated Part #
00	1-1/2	.025	1/8	1	<a href="#">RC27320</a>	<a href="#">RC37220</a>
0	1-1/2	1/32	1/8	1	<a href="#">RC27300</a>	<a href="#">RC37210</a>
1	1-1/2	3/64	1/8	1	<a href="#">RC27301</a>	<a href="#">RC37201</a>
2	2	5/64	3/16	1	<a href="#">RC27302</a>	<a href="#">RC37202</a>
3	2	7/64	1/4	1	<a href="#">RC27303</a>	<a href="#">RC37203</a>
4	2-1/8	1/8	5/16	1	<a href="#">RC27304</a>	<a href="#">RC37204</a>
5	2-3/4	3/16	7/16	1	<a href="#">RC27305</a>	<a href="#">RC37205</a>
6	3	7/32	1/2	1	<a href="#">RC27306</a>	<a href="#">RC37206</a>



Uncoated



TiN Coated

## HSS & Cobalt Combined Drill & Countersink, 60°

Drill Size	OAL	Drill ø	Body ø	Pkg Qty	Uncoated Part #	TiN Coated Part #	Cobalt Part #
00000	1-1/4	.010	1/8	12	<a href="#">RC27150</a>	—	—
0000	1-1/4	.015	1/8	12	<a href="#">RC27140</a>	—	—
000	1-1/4	.020	1/8	12	<a href="#">RC27130</a>	—	—
00	1-1/4	.025	1/8	12	<a href="#">RC27120</a>	<a href="#">RC27020</a>	—
0	1-1/4	1/32	1/8	12	<a href="#">RC26910</a>	<a href="#">RC27010</a>	—
1	1-1/4	3/64	1/8	12	<a href="#">RC26901</a>	<a href="#">RC27001</a>	<a href="#">RC27201</a>
2	1-7/8	5/64	3/16	12	<a href="#">RC26902</a>	<a href="#">RC27002</a>	<a href="#">RC27202</a>
3	2	7/64	1/4	12	<a href="#">RC26903</a>	<a href="#">RC27003</a>	<a href="#">RC27203</a>
4	2-1/8	1/8	5/16	12	<a href="#">RC26904</a>	<a href="#">RC27004</a>	<a href="#">RC27204</a>
5	2-3/4	3/16	7/16	12	<a href="#">RC26905</a>	<a href="#">RC27005</a>	—
6	3	7/32	1/2	12	<a href="#">RC26906</a>	<a href="#">RC27006</a>	—
7	3-1/4	1/4	5/8	6	<a href="#">RC26907</a>	<a href="#">RC27007</a>	—
8	3-1/2	5/16	3/4	3	<a href="#">RC26908</a>	<a href="#">RC27008</a>	—



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Uncoated

<b>HSS &amp; Cobalt, Combined Drill &amp; Countersink, Long Length, 60°</b>					
Drill Size	OAL	Drill ø	Body ø	Pkg Qty	Uncoated Part #
#1X3	3	3/64	1/8	1	<a href="#">RC27513</a>
#1X4	4	3/64	1/8	1	<a href="#">RC27514</a>
#1X5	5	3/64	1/8	1	<a href="#">RC27515</a>
#1X6	6	3/64	1/8	1	<a href="#">RC27516</a>
#2X3	3	5/64	3/16	1	<a href="#">RC27523</a>
#2X4	4	5/64	3/16	1	<a href="#">RC27524</a>
#2X5	5	5/64	3/16	1	<a href="#">RC27525</a>
#2X6	6	5/64	3/16	1	<a href="#">RC27526</a>
#3X3	3	7/64	1/4	1	<a href="#">RC27533</a>
#3X4	4	7/64	1/4	1	<a href="#">RC27534</a>
#3X5	5	7/64	1/4	1	<a href="#">RC27535</a>
#3X6	6	7/64	1/4	1	<a href="#">RC27536</a>
#4X4	4	1/8	5/16	1	<a href="#">RC27544</a>
#4X5	5	1/8	5/16	1	<a href="#">RC27545</a>
#4X6	6	1/8	5/16	1	<a href="#">RC27546</a>
#4-1/2X4	4	9/64	3/8	1	<a href="#">RC27540</a>
#4-1/2X5	5	9/64	3/8	1	<a href="#">RC27550</a>
#4-1/2X6	6	9/64	3/8	1	<a href="#">RC27560</a>
#5X4	4	3/16	7/16	1	<a href="#">RC27554</a>
#5X5	5	3/16	7/16	1	<a href="#">RC27555</a>
#5X6	6	3/16	7/16	1	<a href="#">RC27556</a>
#6X5	5	7/32	1/2	1	<a href="#">RC27565</a>
#6X6	6	7/32	1/2	1	<a href="#">RC27566</a>
#7X6	6	1/4	5/8	1	<a href="#">RC27576</a>
#8X6	6	5/16	3/4	1	<a href="#">RC27586</a>

