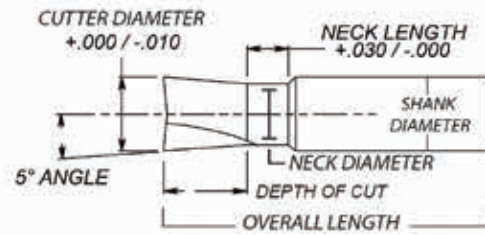
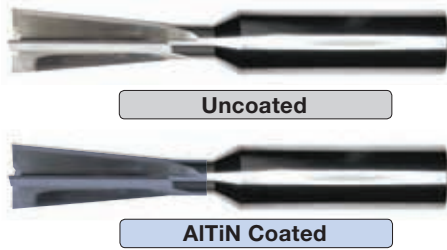
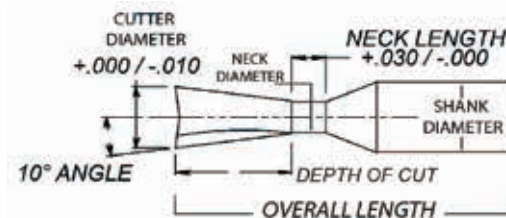
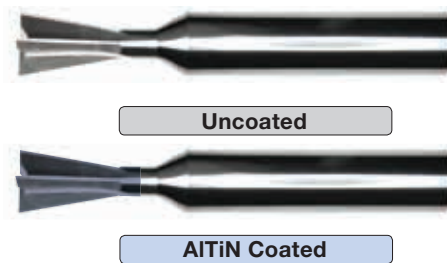


Carbide



Carbide 10° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# of Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
3/16	5°	.5000	4	.100	1/4	2-1/2	3/16	RDC860100	RDC860100A
1/4	5°	.6250	4	.135	1/4	2-1/2	1/4	RDC860105	RDC860105A
5/16	5°	.7500	4	.175	1/4	2-1/2	5/16	RDC860110	RDC860110A
3/8	5°	.8750	4	.210	1/4	2-1/2	3/8	RDC860115	RDC860115A
1/2	5°	1.000	6	.300	1/4	3	1/2	RDC860120	RDC860120A
5/8	5°	1.250	6	.405	1/4	3-1/2	5/8	RDC860125	RDC860125A

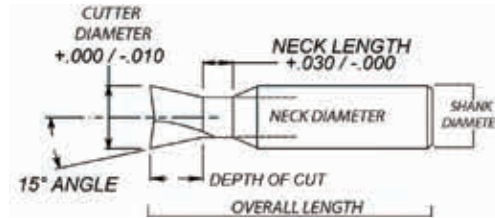
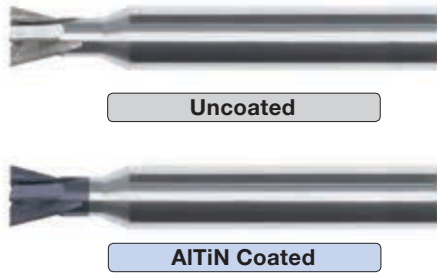


Carbide 20° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# of Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
3/16	10°	.2500	4	.090	1/4	2-1/2	3/16	RDC860200	RDC860200A
1/4	10°	.3500	4	.120	1/4	2-1/2	1/4	RDC860205	RDC860205A
5/16	10°	.4500	4	.140	1/4	2-1/2	5/16	RDC860210	RDC860210A
3/8	10°	.5500	4	.175	1/4	2-1/2	3/8	RDC860215	RDC860215A
1/2	10°	.6500	6	.250	1/4	3	1/2	RDC860220	RDC860220A
5/8	10°	.7500	6	.350	1/4	3-1/2	5/8	RDC860225	RDC860225A

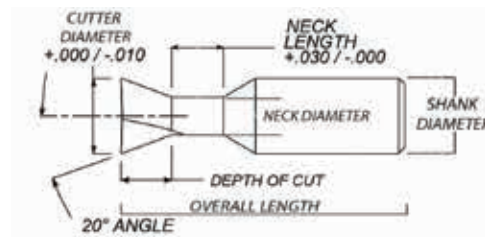
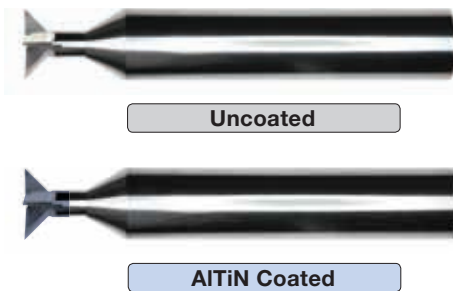


Speeds & Feeds page 464.



Carbide 30° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# of Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
3/16	15°	.125	4	.110	1/4	2-1/2	3/16	RDC861000	RDC861000A
1/4	15°	.160	4	.150	1/4	2-1/2	1/4	RDC861005	RDC861005A
5/16	15°	.190	4	.200	1/4	2-1/2	5/16	RDC861010	RDC861010A
3/8	15°	.250	4	.230	1/4	2-1/2	3/8	RDC861015	RDC861015A
1/2	15°	.320	6	.320	1/4	3	1/2	RDC861020	RDC861020A
5/8	15°	.500	6	.345	1/4	3-1/2	5/8	RDC861025	RDC861025A



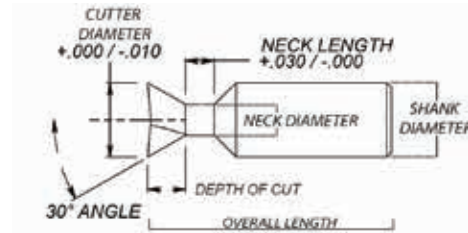
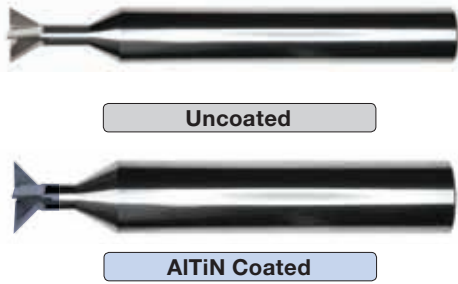
Carbide 40° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
1/8	20°	.085	3	.062	3/16	2	1/8	RDC861250	RDC861250A
3/16	20°	.130	3	.090	1/4	2-1/2	3/16	RDC861255	RDC861255A
1/4	20°	.170	3	.125	1/4	2-1/2	1/4	RDC861260	RDC861260A
5/16	20°	.255	4	.125	1/4	2-1/2	5/16	RDC861265	RDC861265A
3/8	20°	.305	5	.160	1/4	2-1/2	3/8	RDC861270	RDC861270A
1/2	20°	.405	6	.200	1/4	3	1/2	RDC861275	RDC861275A
5/8	20°	.500	6	.260	1/4	3-1/2	5/8	RDC861280	RDC861280A

Dovetail Cutters

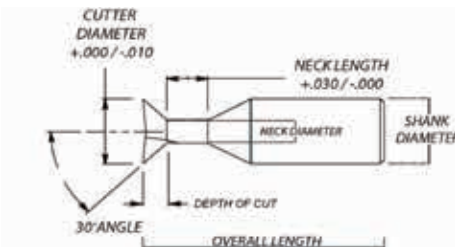


Carbide



Carbide 60° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
1/8	30°	.054	3	.062	3/16	2	1/8	RDC861095	RDC861095A
3/16	30°	.080	3	.090	1/4	2-1/2	3/16	RDC861100	RDC861100A
1/4	30°	.100	4	.125	1/4	2-1/2	1/4	RDC861105	RDC861105A
5/16	30°	.160	4	.125	1/4	2-1/2	5/16	RDC861107	RDC861107A
3/8	30°	.180	5	.160	1/4	2-1/2	3/8	RDC861110	RDC861110A
1/2	30°	.250	6	.200	1/4	3	1/2	RDC861115	RDC861115A
5/8	30°	.315	6	.260	1/4	3-1/2	5/8	RDC861117	RDC861117A
3/4	30°	.380	6	.311	1/4	4	3/4	RDC861118	RDC861118A



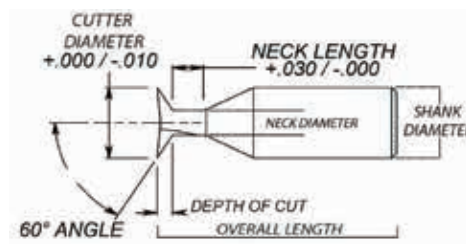
Carbide 90° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
1/8	45°	.032	3	.062	3/16	2	1/8	RDC861119	RDC861119A
3/16	45°	.045	3	.090	1/4	2-1/2	3/16	RDC861120	RDC861120A
1/4	45°	.062	3	.115	1/4	2-1/2	1/4	RDC861125	RDC861125A
5/16	45°	.080	4	.150	1/4	2-1/2	5/16	RDC861127	RDC861127A
3/8	45°	.120	4	.125	1/4	2-1/2	3/8	RDC861130	RDC861130A
1/2	45°	.150	4	.185	1/4	3	1/2	RDC861135	RDC861135A
5/8	45°	.190	6	.245	1/4	3-1/2	5/8	RDC861137	RDC861137A
3/4	45°	.230	6	.290	1/4	4	3/4	RDC861139	RDC861139A
7/8	45°	.270	6	.335	1/4	4	7/8	RDC861142	RDC861142A
1	45°	.320	6	.360	1/4	4	1	RDC861144	RDC861144A



Speeds & Feeds page 464.

Dovetail Cutters



Carbide 120° Dovetail Cutters

Cutter ϕ	Angle per Side	Depth of Cut	# of Teeth	Neck ϕ	Neck Length	OAL	Shank ϕ	Uncoated Part #	AlTiN Coated Part #
3/16	60°	.032	3	.070	1/4	2-1/2	3/16	RDC861160	RDC861160A
1/4	60°	.048	3	.080	1/4	2-1/2	1/4	RDC861165	RDC861165A
5/16	60°	.062	4	.095	1/4	2-1/2	5/16	RDC861170	RDC861170A
3/8	60°	.078	4	.100	1/4	2-1/2	3/8	RDC861175	RDC861175A
1/2	60°	.094	4	.170	1/4	3	1/2	RDC861180	RDC861180A
5/8	60°	.125	5	.180	1/4	3-1/2	5/8	RDC861185	RDC861185A

Dovetail Cutters

