

Right-Hand Spiral



HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.1250-.2130)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
1/8	.1250	7/8	3-1/2	4	.1190	RR60691	RR60867
O/U	.1260	7/8	3-1/2	4	.1190	RR60692	RR60868
#30	.1285	7/8	3-1/2	4	.1190	RR60693	RR60869
#29	.1360	1	4	4	.1275	RR60694	RR60870
3.5MM	.1378	1	4	4	.1350	RR60695	RR60871
#28	.1405	1	4	4	.1350	RR60696	RR60872
9/64	.1406	1	4	4	.1350	RR60697	RR60873
#27	.1440	1	4	4	.1350	RR60698	RR60874
#26	.1470	1	4	4	.1430	RR60699	RR60875
#25	.1495	1	4	4	.1430	RR60700	RR60876
#24	.1520	1	4	4	.1460	RR60701	RR60877
#23	.1540	1	4	4	.1460	RR60702	RR60878
5/32	.1562	1	4	4	.1510	RR60703	RR60879
#22	.1570	1	4	6	.1510	RR60704	RR60880
4.0MM	.1575	1	4	6	.1510	RR60705	RR60881
#21	.1590	1-1/8	4-1/2	6	.1530	RR60706	RR60882
#20	.1610	1-1/8	4-1/2	6	.1530	RR60707	RR60883
#19	.1660	1-1/8	4-1/2	6	.1595	RR60708	RR60884
#18	.1695	1-1/8	4-1/2	6	.1595	RR60709	RR60885
11/64	.1719	1-1/8	4-1/2	6	.1645	RR60710	RR60886
#17	.1730	1-1/8	4-1/2	6	.1645	RR60711	RR60887
#16	.1770	1-1/8	4-1/2	6	.1704	RR60712	RR60888
4.5MM	.1772	1-1/8	4-1/2	6	.1704	RR60713	RR60889
#15	.1800	1-1/8	4-1/2	6	.1755	RR60714	RR60890
#14	.1820	1-1/8	4-1/2	6	.1755	RR60715	RR60891
#13	.1850	1-1/8	4-1/2	6	.1805	RR60716	RR60892
O/U	.1865	1-1/8	4-1/2	6	.1805	RR60717	RR60893
3/16	.1875	1-1/8	4-1/2	6	.1805	RR60718	RR60894
O/U	.1885	1-1/8	4-1/2	6	.1805	RR60719	RR60895
#12	.1890	1-1/8	4-1/2	6	.1805	RR60720	RR60896
#11	.1910	1-1/4	5	6	.1860	RR60721	RR60897
#10	.1935	1-1/4	5	6	.1860	RR60722	RR60898
#9	.1960	1-1/4	5	6	.1895	RR60723	RR60899
5.0MM	.1969	1-1/4	5	6	.1895	RR60724	RR61000
#8	.1990	1-1/4	5	6	.1895	RR60725	RR61001
#7	.2010	1-1/4	5	6	.1895	RR60726	RR61002
13/64	.2031	1-1/4	5	6	.1945	RR60727	RR61003
#6	.2040	1-1/4	5	6	.1945	RR60728	RR61004
#5	.2055	1-1/4	5	6	.2016	RR60729	RR61005
#4	.2090	1-1/4	5	6	.2016	RR60730	RR61006
#3	.2130	1-1/4	5	6	.2075	RR60731	RR61007



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006