



RedLine[®] Tools

Metalworking Lubricants

RO1718CH



RO 1718CH is highly recommended for use on stainless steels, hardened steels, high nickel alloys, titanium and aircraft aluminums. The Cutting Oil is formulated with various levels of Extreme Pressure (EP) additives. High quality raw materials help provide for both an operator friendly and environmentally compliant product. Reduced smoke, cleaner machines, low odor and non-irritating are just some of the benefits. They are non-toxic and non-corrosive.

Key Features and Benefits:

- Extended Tool Life in Stainless Steel, Hardened Steel, and High Nickel Materials
- Extremely Clean and High Pressure Capable
- Light Viscosity for High Pressure applications Specifically Through Tool oil delivery
- Less Smoke, and Mist in a broad array of applications
- Non-Staining on Aluminum/Steels

Recommended Maintenance:

In order to get the maximum life from your oil, keep the sump free of cleaners, solvents, rust inhibitors, coolants and other contaminants which may inhibit performance. **RO 1718CH** is designed to reject foreign contaminants, such as metal fines. If the performance of the oil begins to deteriorate, remove it from the machine, allowing fines and contaminants to settle in an empty drum or tank for 3-7 days, and return the top 80% to the clean machine.

Health, Safety, and Environment:

For specific information, please refer to the SDS.

Packaging:

330 gallon bulk, 275 gallon tote, 55 gallon drum, and 5 gallon pails

Specifications:

Appearance	Specific Gravity	Water Solubility
Red	0.91	<0.01%

Viscosity @ 40 degrees cSt = 19
Flash Point, COC, °F/C = 250/121
Fire Point, COC, °F/C= 260/126
Pour Point, °F/C= <0/-18
Boiling Point, °F/C= 420/215
Vapor Pressure, mm HG @ 25 degrees=<0.01
PH @ 10% =N/A
Chlorine = added as EP Additive