



RedLine[®] Tools

Metalworking Lubricants

RO22 (Cutting Oil)



RO22 provides your metalworking operation with some of the most advanced technologies available on the market. The **RO22** is the best of all worlds it provides outstanding performance, extremely good machinability, incredible versatility, and most importantly operator safety and acceptance.

Key Features and Benefits:

- Low odor, no pungent sulfur or solvent odors
- Particularly good for Swiss Automatic with high pressure
- Long lasting, can be filtered or decanted and reused
- No disproportionate depletion of additives so none are required
- High quality standards results in consistent reliable performance
- For light to moderate metal cutting and metal forming applications
- Suitable for a broad range of materials, ferrous and non ferrous
- Non-toxic to the skin, non-hazardous ingredients, and low misting
- Low residue, will not gum up under normal operating conditions
- Provides excellent lubrication for the moving parts of the machine

Recommended Application:

	Stock Diameter			Material					
RedLine Tools	< 0.25 "	0.25-0.75"	0.75" >	Brass	Carbon Steel	Copper	Nickel Alloy	Stainless Steel	Titanium
RO22	XX	XX	XX	XX	XX	XX	X	XX	X

X = Recommended XX = Highly Recommended

Physical Properties:

RedLine Tools	RO22
Form	Liquid
Color	Red
Odor	Mild
Chlorine	None
Sulfur, Active	None
Viscosity cSt 40°C	22
Specific Gravity	0.880
Flash Point °F	325

Health, Safety, and Environment:

RO22 products are developed to be safe for the people that use it, and safe on the environment before and after its use. For more information please refer to the MSDS.