

Corner Rounding



Uncoated



AlTiN Coated



3-Flute, Corner Rounding, Double End

Radius Size	Tip ϕ	OAL	Shank ϕ	Uncoated Part #	AlTiN Coated Part #
.0100	.100	2	1/8	RCR681200	RCR681200A
.0100	.140	2.5	1/4	RCR681225	RCR681225A
.0156 (1/64)	.040	2.5	3/16	RCR681221	RCR681221A
.0156 (1/64)	.090	2	1/8	RCR681205	RCR681205A
.0156 (1/64)	.140	2.5	1/4	RCR681230	RCR681230A
.0200	.080	2	1/8	RCR681210	RCR681210A
.0200	.140	2.5	1/4	RCR681235	RCR681235A
.0250	.070	2	1/8	RCR681215	RCR681215A
.0250	.140	2.5	1/4	RCR681240	RCR681240A
.0312 (1/32)	.040	2.5	3/16	RCR681222	RCR681222A
.0312 (1/32)	.060	2	1/8	RCR681220	RCR681220A
.0312 (1/32)	.140	2.5	1/4	RCR681245	RCR681245A
.0350	.140	2.5	1/4	RCR681250	RCR681250A
.0394 (1MM)	.140	2.5	1/4	RCR681255	RCR681255A
.0469 (3/64)	.140	2.5	1/4	RCR681260	RCR681260A
.0500	.140	2.5	1/4	RCR681265	RCR681265A
.0550	.090	2.5	1/4	RCR681270	RCR681270A
.0591 (1.5MM)	.090	2.5	1/4	RCR681275	RCR681275A
.0625 (1/16)	.060	2.5	3/16	RCR681223	RCR681223A
.0625 (1/16)	.090	2.5	1/4	RCR681280	RCR681280A
.0700	.090	2.5	1/4	RCR681285	RCR681285A
.0750	.090	2.5	1/4	RCR681290	RCR681290A
.0781 (5/64)	.115	2.5	3/8	RCR681295	RCR681295A
.0787 (2MM)	.115	2.5	3/8	RCR681297	RCR681297A
.0938 (3/32)	.115	2.5	3/8	RCR681300	RCR681300A
.0984 (2.5MM)	.115	2.5	3/8	RCR681302	RCR681302A
.1094 (7/64)	.115	2.5	3/8	RCR681305	RCR681305A
.1181 (3MM)	.115	2.5	3/8	RCR681307	RCR681307A
.1250 (1/8)	.115	2.5	3/8	RCR681310	RCR681310A
.1400 (9/64)	.120	3	1/2	RCR681312	RCR681312A
.1562 (5/32)	.120	3	1/2	RCR681315	RCR681315A
.1575 (4MM)	.120	3	1/2	RCR681317	RCR681317A
.1718 (11/64)	.120	3	1/2	RCR681320	RCR681320A
.1875 (3/16)	.120	3	1/2	RCR681325	RCR681325A
.1969 (5MM)	.120	3.5	5/8	RCR681327	RCR681327A
.2031 (13/64)	.120	3.5	5/8	RCR681330	RCR681330A
.2188 (7/32)	.120	3.5	5/8	RCR681335	RCR681335A
.2344 (15/64)	.120	3.5	5/8	RCR681340	RCR681340A
.2362 (6MM)	.120	3.5	5/8	RCR681342	RCR681342A
.2500 (1/4)	.120	3.5	5/8	RCR681345	RCR681345A
.2812 (9/32)	.120	4	3/4	RCR681350	RCR681350A
.2969 (19/64)	.120	4	3/4	RCR681352	RCR681352A
.3125 (5/16)	.120	4	3/4	RCR681355	RCR681355A
.3281 (21/64)	.240	4	1	RCR681360	RCR681360A
.3438 (11/32)	.240	4	1	RCR681365	RCR681365A
.3750 (3/8)	.240	4	1	RCR681370	RCR681370A



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Tolerances	Diameter	Shank	Radius
All Sizes	+0.000, -0.003	+0.000, -0.0005	+0.000, -0.003