



3-Flute, Long Reach, Corner Rounding, Single End						
Radius Size	Tip ϕ	OAL	Shank ϕ	Uncoated Part #	AlTiN Coated Part #	
.0100	—	.100	3	1/8	RCR1701000	RCR1701000A
.0156	(1/64)	.090	3	1/8	RCR1701010	RCR1701010A
.0200	—	.080	3	1/8	RCR1701020	RCR1701020A
.0312	(1/32)	.060	3	1/8	RCR1701030	RCR1701030A
.0156	(1/64)	.040	4	3/16	RCR1701040	RCR1701040A
.0312	(1/32)	.040	4	3/16	RCR1701050	RCR1701050A
.0625	(1/16)	.060	4	3/16	RCR1701060	RCR1701060A
.0100	—	.140	4	1/4	RCR1701070	RCR1701070A
.0156	(1/64)	.140	4	1/4	RCR1701080	RCR1701080A
.0200	—	.140	4	1/4	RCR1701090	RCR1701090A
.0312	(1/32)	.140	4	1/4	RCR1701100	RCR1701100A
.0394	(1MM)	.140	4	1/4	RCR1701110	RCR1701110A
.0469	(3/64)	.140	4	1/4	RCR1701120	RCR1701120A
.0591	(1.5MM)	.090	4	1/4	RCR1701130	RCR1701130A
.0625	(1/16)	.090	4	1/4	RCR1701140	RCR1701140A
.0700	—	.090	4	1/4	RCR1701150	RCR1701150A
.0781	(5/64)	.115	4	3/8	RCR1701160	RCR1701160A
.0787	(2MM)	.115	4	3/8	RCR1701170	RCR1701170A
.0938	(3/32)	.115	4	3/8	RCR1701180	RCR1701180A
.0984	(2.5MM)	.115	4	3/8	RCR1701190	RCR1701190A
.1094	(7/64)	.115	4	3/8	RCR1701200	RCR1701200A
.1181	(3MM)	.115	4	3/8	RCR1701210	RCR1701210A
.1250	(1/8)	.115	4	3/8	RCR1701220	RCR1701220A
.1400	(9/64)	.120	6	1/2	RCR1701230	RCR1701230A
.1562	(5/32)	.120	6	1/2	RCR1701240	RCR1701240A
.1575	(4MM)	.120	6	1/2	RCR1701250	RCR1701250A
.1718	(11/64)	.120	6	1/2	RCR1701260	RCR1701260A
.1875	(3/16)	.120	6	1/2	RCR1701270	RCR1701270A
.2340	(15/64)	.105	6	5/8	RCR1701280	RCR1701280A
.2362	(6MM)	.105	6	5/8	RCR1701290	RCR1701290A
.2500	(1/4)	.105	6	5/8	RCR1701300	RCR1701300A

Tolerances	Diameter	Shank	Radius
All Sizes	+0.000, -0.003	+0.000, -0.0005	+0.000, -0.002



Speeds & Feeds page 219.