Metric 3 Form

NEW Product

RedLine Thread Injector HP

AlTiN Coated

Metric 3 Form Threadmills

Size & Pitch	Cutting ø	Length of Cut	Length Below Shank	Undercut ø	OAL	# of Flutes	Shank ø	AlCrN Coated Part #
M1.6 X .35	.047	.041	.140	.027	2-1/2	3	1/8	RM3050
M1.6 X .35	.047	.041	.197	.027	2-1/2	3	1/8	RM3051
M2 X .40	.060	.047	.165	.038	2-1/2	3	1/4	RM3052
M2 X .40	.060	.047	.245	.038	2-1/2	3	1/4	RM3053
M2.2 X .45	.065	.053	.180	.040	2-1/2	3	1/4	RM3054
M2.2 X .45	.075	.053	.275	.050	2-1/2	3	1/4	RM3055
M2.5 X .45	.075	.053	.200	.050	2-1/2	3	1/4	RM3056
M3 X .50	.090	.059	.245	.062	2-1/2	3	1/4	RM3057
M3 X .50	.090	.059	.360	.062	2-1/2	3	1/4	RM3058
M3.5 X .60	.105	.059	.285	.075	2-1/2	3	1/4	RM3059
M4 X .70	.120	.083	.325	.100	2-1/2	3	1/4	RM3060
M4 X .70	.120	.083	.490	.080	2-1/2	3	1/4	RM3061
M5 X .80	.155	.094	.400	.110	2-1/2	3	1/4	RM3062
M5 X .80	.155	.094	.610	.110	2-1/2	3	1/4	RM3063
M6 X 1.00	.185	.118	.500	.130	2-1/2	3	1/4	RM3064
M6 X 1.00	.185	.118	.725	.132	2-1/2	3	1/4	RM3065
M8 X 1.25	.245	.148	.650	.210	2-1/2	3	1/4	RM3066
M8 X 1.25	.245	.148	.970	.175	2-1/2	3	1/4	RM3067
M10 X 1.50	.330	.177	.800	.250	3	4	3/8	RM3068
M12 X 1.75	.360	.207	1.000	.300	3	4	3/8	RM3069
M16 X 2.00	.470	.236	1.400	.360	3-1/2	4	1/2	RM3070
M20 X 2.50	.495	.295	1.700	.350	3-1/2	4	1/2	RM3071

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Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005