



Carbide Straight Flute Reamers (.2440-.2800)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
-	.2440	4	1	3	.2440	RR23303
-	.2450	4	1	3	.2450	RR23304
D	.2460	4	1	3	.2460	RR23305
-	.2470	4	1	3	.2470	RR23306
-	.2480	4	1	3	.2480	RR23307
-	.2485	4	1	3	.2485	RR23308
-	.2490	4	1	3	.2490	RR23309
-	.2495	4	1	3	.2495	RR23310
1/4	.2500	4	1	3	.2500	RR23311
-	.2505	4	1	3	.2505	RR23312
-	.2510	4	1	3	.2510	RR23313
-	.2515	4	1	3	.2515	RR23314
-	.2520	4	1	3	.2520	RR23315
-	.2530	4	1	3	.2530	RR23316
-	.2540	4	1	3	.2540	RR23317
-	.2550	4	1	3	.2550	RR23318
6.5MM	.2559	6	1-1/8	3-1/4	.2559	RR23319
-	.2560	6	1-1/8	3-1/4	.2560	RR23320
F	.2570	6	1-1/8	3-1/4	.2570	RR23321
-	.2580	6	1-1/8	3-1/4	.2580	RR23322
-	.2590	6	1-1/8	3-1/4	.2590	RR23323
-	.2600	6	1-1/8	3-1/4	.2600	RR23324
G	.2610	6	1-1/8	3-1/4	.2610	RR23325
-	.2620	6	1-1/8	3-1/4	.2620	RR23326
-	.2630	6	1-1/8	3-1/4	.2630	RR23327
-	.2640	6	1-1/8	3-1/4	.2640	RR23328
-	.2650	6	1-1/8	3-1/4	.2650	RR23329
17/64	.2656	6	1-1/8	3-1/4	.2656	RR23330
H	.2660	6	1-1/8	3-1/4	.2660	RR23331
-	.2670	6	1-1/8	3-1/4	.2670	RR23332
-	.2680	6	1-1/8	3-1/4	.2680	RR23333
-	.2690	6	1-1/8	3-1/4	.2690	RR23334
-	.2700	6	1-1/8	3-1/4	.2700	RR23335
-	.2710	6	1-1/8	3-1/4	.2710	RR23336
I	.2720	6	1-1/8	3-1/4	.2720	RR23337
-	.2730	6	1-1/8	3-1/4	.2730	RR23338
-	.2740	6	1-1/8	3-1/4	.2740	RR23339
-	.2750	6	1-1/8	3-1/4	.2750	RR23340
7MM	.2756	6	1-1/8	3-1/4	.2756	RR23341
-	.2760	6	1-1/8	3-1/4	.2760	RR23342
J	.2770	6	1-1/8	3-1/4	.2770	RR23343
-	.2780	6	1-1/8	3-1/4	.2780	RR23344
-	.2790	6	1-1/8	3-1/4	.2790	RR23345
-	.2800	6	1-1/8	3-1/4	.2800	RR23346

Carbide Straight Flute Reamers (.2810-.3160)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
K	.2810	6	1-1/8	3-1/4	.2810	RR23347
9/32	.2812	6	1-1/8	3-1/4	.2812	RR23348
-	.2820	6	1-1/8	3-1/4	.2820	RR23349
-	.2830	6	1-1/8	3-1/4	.2830	RR23350
-	.2840	6	1-1/8	3-1/4	.2840	RR23351
-	.2850	6	1-1/8	3-1/4	.2850	RR23352
-	.2860	6	1-1/8	3-1/4	.2860	RR23353
-	.2870	6	1-1/8	3-1/4	.2870	RR23354
-	.2880	6	1-1/8	3-1/4	.2880	RR23355
-	.2890	6	1-1/8	3-1/4	.2890	RR23356
L	.2900	6	1-1/8	3-1/4	.2900	RR23357
-	.2910	6	1-1/8	3-1/4	.2910	RR23358
-	.2920	6	1-1/8	3-1/4	.2920	RR23359
-	.2930	6	1-1/8	3-1/4	.2930	RR23360
-	.2940	6	1-1/8	3-1/4	.2940	RR23361
M	.2950	6	1-1/8	3-1/4	.2950	RR23362
7.5MM	.2953	6	1-1/8	3-1/4	.2953	RR23363
-	.2960	6	1-1/8	3-1/4	.2960	RR23364
19/64	.2969	6	1-1/8	3-1/4	.2969	RR23365
-	.2970	6	1-1/8	3-1/4	.2970	RR23366
-	.2980	6	1-1/8	3-1/4	.2980	RR23367
-	.2990	6	1-1/8	3-1/4	.2990	RR23368
-	.3000	6	1-1/8	3-1/4	.3000	RR23369
-	.3010	6	1-1/8	3-1/4	.3010	RR23370
N	.3020	6	1-1/8	3-1/4	.3020	RR23371
-	.3030	6	1-1/8	3-1/4	.3030	RR23372
-	.3040	6	1-1/8	3-1/4	.3040	RR23373
-	.3050	6	1-1/8	3-1/4	.3050	RR23374
-	.3060	6	1-1/8	3-1/4	.3060	RR23375
-	.3070	6	1-1/8	3-1/4	.3070	RR23376
-	.3080	6	1-1/8	3-1/4	.3080	RR23377
-	.3090	6	1-1/8	3-1/4	.3090	RR23378
-	.3100	6	1-1/8	3-1/4	.3100	RR23379
-	.3110	6	1-1/8	3-1/4	.3110	RR23380
-	.3115	6	1-1/8	3-1/4	.3115	RR23381
-	.3120	6	1-1/8	3-1/4	.3120	RR23382
5/16	.3125	6	1-1/8	3-1/4	.3125	RR23383
-	.3130	6	1-1/8	3-1/4	.3130	RR23384
-	.3135	6	1-1/8	3-1/4	.3135	RR23385
-	.3140	6	1-1/8	3-1/4	.3140	RR23386
8MM	.3150	6	1-1/8	3-1/4	.3150	RR23387
O	.3160	6	1-1/8	3-1/4	.3160	RR23388

Carbide Reamers



Speeds, feeds & tech info pages 497-498.

Tolerances	Diameter	Shank
All Sizes	+0.003, -0.000	+0.003, -0.002

