



HSS & Cobalt Straight Flute Chuckling Reamers (.1719-.2720)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
11/64	.1719	1-1/8	4-1/2	6	.165	RR60083	RR60492
#17	.1730	1-1/8	4-1/2	6	.165	RR60084	RR60493
#16	.1770	1-1/8	4-1/2	6	.170	RR60085	RR60494
4.5MM	.1772	1-1/8	4-1/2	6	.170	RR60086	RR60495
#15	.1800	1-1/8	4-1/2	6	.176	RR60087	RR60496
#14	.1820	1-1/8	4-1/2	6	.176	RR60088	RR60497
#13	.1850	1-1/8	4-1/2	6	.181	RR60089	RR60498
O/U	.1865	1-1/8	4-1/2	6	.181	RR60090	RR60499
3/16	.1875	1-1/8	4-1/2	6	.181	RR60091	RR60500
O/U	.1885	1-1/8	4-1/2	6	.181	RR60092	RR60501
#12	.1890	1-1/8	4-1/2	6	.181	RR60093	RR60502
#11	.1910	1-1/4	5	6	.186	RR60094	RR60503
#10	.1935	1-1/4	5	6	.186	RR60095	RR60504
#9	.1960	1-1/4	5	6	.190	RR60096	RR60505
5.0MM	.1969	1-1/4	5	6	.190	RR60097	RR60506
#8	.1990	1-1/4	5	6	.190	RR60098	RR60507
#7	.2010	1-1/4	5	6	.190	RR60099	RR60508
13/64	.2031	1-1/4	5	6	.195	RR60100	RR60509
#6	.2040	1-1/4	5	6	.195	RR60101	RR60510
#5	.2055	1-1/4	5	6	.202	RR60102	RR60511
#4	.2090	1-1/4	5	6	.202	RR60103	RR60512
#3	.2130	1-1/4	5	6	.208	RR60104	RR60513
5.5MM	.2165	1-1/4	5	6	.208	RR60105	RR60514
7/32	.2188	1-1/4	5	6	.208	RR60106	RR60515
#2	.2210	1-1/2	6	6	.217	RR60107	RR60516
#1	.2280	1-1/2	6	6	.217	RR60108	RR60517
A	.2340	1-1/2	6	6	.227	RR60109	RR60518
15/64	.2344	1-1/2	6	6	.227	RR60110	RR60519
6.0MM	.2362	1-1/2	6	6	.227	RR60111	RR60520
B	.2380	1-1/2	6	6	.233	RR60112	RR60521
C	.2420	1-1/2	6	6	.233	RR60113	RR60522
D	.2460	1-1/2	6	6	.233	RR60114	RR60523
O/U	.2490	1-1/2	6	6	.241	RR60115	RR60524
1/4	.2500	1-1/2	6	6	.241	RR60116	RR60525
O/U	.2510	1-1/2	6	6	.241	RR60117	RR60526
6.5MM	.2559	1-1/2	6	6	.241	RR60118	RR60527
F	.2570	1-1/2	6	6	.249	RR60119	RR60528
G	.2610	1-1/2	6	6	.249	RR60120	RR60529
17/64	.2656	1-1/2	6	6	.249	RR60121	RR60530
H	.2660	1-1/2	6	6	.249	RR60122	RR60531
I	.2720	1-1/2	6	6	.249	RR60123	RR60532



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006

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