



HSS, Precision Ground Chucking Reamers (.2480-.2715)

Size	Uncoated Part #
.2480	RR62685
.2485	RR62686
.2495	RR62687
.2505	RR62688
.2515	RR62689
.2520	RR62690
.2525	RR62691
.2530	RR62692
.2535	RR62693
.2540	RR62694
.2545	RR62695
.2550	RR62696
.2555	RR62697
.2560	RR62698
.2565	RR62699
.2575	RR62700
.2580	RR62701
.2585	RR62702
.2590	RR62703
.2595	RR62704
.2600	RR62705
.2605	RR62706
.2615	RR62707
.2620	RR62708
.2625	RR62709
.2630	RR62710
.2635	RR62711
.2640	RR62712
.2645	RR62713
.2650	RR62714
.2655	RR62715
.2665	RR62716
.2670	RR62717
.2675	RR62718
.2680	RR62719
.2685	RR62720
.2690	RR62721
.2695	RR62722
.2700	RR62723
.2705	RR62724
.2710	RR62725
.2715	RR62726

HSS, Precision Ground Chucking Reamers (.2725-.2945)

Size	Uncoated Part #
.2725	RR62727
.2730	RR62728
.2735	RR62729
.2740	RR62730
.2745	RR62731
.2750	RR62732
.2755	RR62733
.2760	RR62734
.2765	RR62735
.2775	RR62736
.2780	RR62737
.2785	RR62738
.2790	RR62739
.2795	RR62740
.2800	RR62741
.2805	RR62742
.2815	RR62743
.2820	RR62744
.2825	RR62745
.2830	RR62746
.2835	RR62747
.2840	RR62748
.2845	RR62749
.2850	RR62750
.2855	RR62751
.2860	RR62752
.2865	RR62753
.2870	RR62754
.2875	RR62755
.2880	RR62756
.2885	RR62757
.2890	RR62758
.2895	RR62759
.2905	RR62760
.2910	RR62761
.2915	RR62762
.2920	RR62763
.2925	RR62764
.2930	RR62765
.2935	RR62766
.2940	RR62767
.2945	RR62768

HSS, Precision Ground Chucking Reamers (.2955-.3190)

Size	Uncoated Part #
.2955	RR62769
.2960	RR62770
.2965	RR62771
.2970	RR62772
.2975	RR62773
.2980	RR62774
.2985	RR62775
.2990	RR62776
.2995	RR62777
.3000	RR62778
.3005	RR62779
.3010	RR62780
.3015	RR62781
.3025	RR62782
.3030	RR62783
.3035	RR62784
.3040	RR62785
.3045	RR62786
.3050	RR62787
.3055	RR62788
.3060	RR62789
.3065	RR62790
.3070	RR62791
.3075	RR62792
.3080	RR62793
.3085	RR62794
.3090	RR62795
.3095	RR62796
.3100	RR62797
.3105	RR62798
.3110	RR62799
.3120	RR62800
.3130	RR62801
.3140	RR62802
.3145	RR62803
.3155	RR62804
.3165	RR62805
.3170	RR62806
.3175	RR62807
.3180	RR62808
.3185	RR62809
.3190	RR62810

HSS Chucking Reamers



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006

