



HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.0394-.1240)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
1.0MM	.0394	1/2	2-1/2	4	.0394	RR60650	RR60826
#60	.0400	1/2	2-1/2	4	.0390	RR60651	RR60827
#59	.0410	1/2	2-1/2	4	.0390	RR60652	RR60828
#58	.0420	1/2	2-1/2	4	.0390	RR60653	RR60829
#57	.0430	1/2	2-1/2	4	.0390	RR60654	RR60830
#56	.0465	1/2	2-1/2	4	.0455	RR60655	RR60831
3/64	.0469	1/2	2-1/2	4	.0455	RR60656	RR60832
#55	.0520	1/2	2-1/2	4	.0510	RR60657	RR60833
#54	.0550	1/2	2-1/2	4	.0510	RR60658	RR60834
1.5MM	.0591	1/2	2-1/2	4	.0510	RR60659	RR60835
#53	.0595	1/2	2-1/2	4	.0585	RR60660	RR60836
1/16	.0625	1/2	2-1/2	4	.0585	RR60661	RR60837
#52	.0635	1/2	2-1/2	4	.0585	RR60662	RR60838
#51	.0670	3/4	3	4	.0660	RR60663	RR60839
#50	.0700	3/4	3	4	.0660	RR60664	RR60840
#49	.0730	3/4	3	4	.0660	RR60665	RR60841
#48	.0760	3/4	3	4	.0720	RR60666	RR60842
5/64	.0781	3/4	3	4	.0720	RR60667	RR60843
#47	.0785	3/4	3	4	.0720	RR60668	RR60844
2.0MM	.0787	3/4	3	4	.0720	RR60669	RR60845
#46	.0810	3/4	3	4	.0771	RR60670	RR60846
#45	.0820	3/4	3	4	.0771	RR60671	RR60847
#44	.0860	3/4	3	4	.0810	RR60672	RR60848
#43	.0890	3/4	3	4	.0810	RR60673	RR60849
#42	.0935	3/4	3	4	.0880	RR60674	RR60850
3/32	.0938	3/4	3	4	.0880	RR60675	RR60851
#41	.0960	7/8	3-1/2	4	.0928	RR60676	RR60852
#40	.0980	7/8	3-1/2	4	.0928	RR60677	RR60853
2.5MM	.0984	7/8	3-1/2	4	.0928	RR60678	RR60854
#39	.0995	7/8	3-1/2	4	.0928	RR60679	RR60855
#38	.1015	7/8	3-1/2	4	.0950	RR60680	RR60856
#37	.1040	7/8	3-1/2	4	.0950	RR60681	RR60857
#36	.1065	7/8	3-1/2	4	.1030	RR60682	RR60858
7/64	.1094	7/8	3-1/2	4	.1030	RR60683	RR60859
#35	.1100	7/8	3-1/2	4	.1030	RR60684	RR60860
#34	.1110	7/8	3-1/2	4	.1055	RR60685	RR60861
#33	.1130	7/8	3-1/2	4	.1055	RR60686	RR60862
#32	.1160	7/8	3-1/2	4	.1120	RR60687	RR60863
3.0MM	.1181	7/8	3-1/2	4	.1120	RR60688	RR60864
#31	.1200	7/8	3-1/2	4	.1120	RR60689	RR60865
O/U	.1240	7/8	3-1/2	4	.1190	RR60690	RR60866



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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